

VOLTIS[®] HGW 2082

VOLTIS[®] HGW 2082 is similar to the following international standards:
IEC 60893 PF CC 201

Composition

VOLTIS[®] HGW 2082 is a phenolic woven cotton fabric laminate.

Application

VOLTIS[®] HGW 2082 is used for applications like gear running and friction wheels or friction surfaces.

Availability

Thickness:	0,5 - 200 mm	Thickness tolerances:	up to 29 mm thickness: according IEC 60893
	30 - 40 mm:		+2,5/-0 mm
	45 - 60 mm:		+3,0/-0 mm
	65 - 70 mm:		+3,5/-0 mm
	75 - 80 mm:		+4,0/-0 mm
	90 - 150 mm:		+5,0/-0 mm
	151 - 200 mm:		+7,0/-0 mm

Standard sheet size: 1450 ±20 mm x 950 ±20 mm (15 to 200 mm thickness)
 2150 +30/-10 mm x 1250 +30/-10 mm (0,5 to 150 mm thickness)
 2800 +20/-0 mm x 1240 +20/-0 mm (0,5 to 70 mm thickness)
Cuttings are available on request.

All information given here is based on currently available facts and on the results of experiments performed with all due care in our laboratories. It does not in any way reduce the responsibility of the user for carrying out further tests in order to ensure successful processing and use in specific applications.

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TECHNICAL DATA

Values in the table are mean values of our production. Values according to the standard IEC 60893 are guaranteed.

Properties	Norm	Unit	Value
Density	ISO 1183 / A	g/cm ³	approx. 1,4
Flexural strength length/cross	ISO 178	MPa	min. 130/120
Flexural modulus of elasticity	ISO 178	MPa	approx. 7000
Impact strength (Charpy) parallel to laminations	ISO 179/3 C	kJ/m ²	min. 10
Tensile strength length/cross	ISO 527	MPa	min. 80/65
Electric strength at 90°C in oil perpendicular to laminations (thickness 3mm), conditioning 4 h/70°C	IEC 60243	kV/mm	1,6
Breakdown voltage at 90°C in oil parallel to laminations, conditioning 4 h/70°C	IEC 60243	kV	8
Permittivity at 50 Hz and 1 MHz	IEC 250	-	approx. 5
Insulation resistance after immersion in water	IEC 60167	Ohm	min. 10 ⁶
Comparative tracking index	IEC 112	-	CTI 100
Thermal endurance	IEC 60216	T.I.	120
Water absorption (thickness 3 mm)	ISO 62 / 1	mg	max. 200

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